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Installation Instructions for SA3-10 Gascolator using SA3-11 Bracket

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1. Turn off fuel and remove cowling.
2. Disconnect fuel lines and remove original gascolator.
3. Remove fittings from original gascolator and install them in the SA3-10 gascolator, paying attention to orientation. If the remote drain system is removed at this time, a drain valve must be installed in the bottom of bowl. Use a liquid gas resistant sealant on all threads. DO NOT use Teflon tape.
4. Install the SA3-11 bracket to the SA3-10 gascolator paying attention to arrow direction of flow for your particular installation and secure with one 10-32 screw on the outside end of the bracket.
5. Temporarily install the SA3-10 gascolator to the inlet line and clamp the SA3-11 bracket to the Cessna bracket. Back drill the mount holes through the SA3-11 bracket and install AN4-4A bolts to the bracket.
6. Remove gascolator and back drill the screw attach hole between the AN4 bolts through the Cessna bracket and reinstall the SA3-10 gascolator with 2 10-32 screws.
7. Finish all fuel line connections, be sure SA3-10 gascolator is secured with a cotter pin, or .032 min. safety wire, turn on fuel and check for leaks.
8. Reinstall cowling.
9. Log installation in logs and 337.
10. Refer to Instructions for Continued Airworthiness for maintenance.
11. No basic weight change.